

**TLF1**

ITEM	TLF1-300	TLF1-400	TLF1-500	TLF1-600
Width of Material (mm)	75 ~ 300	75 ~ 400	75 ~ 500	75 ~ 600
Thickness of Material (mm)	0.4 ~ 2.3			
Max. Coil Weight (kg)	2000		3000	
Max. Coil I.D. (mm)	508			
Max. Coil O.D. (mm)	1200			
Max. Speed (m/min)	16			
Feed Pitch Accuracy (mm)	±0.15			
Feed Roll	upper 1 / lower 1			

ITEM	TLF1-300	TLF1-400	TLF1-500	TLF1-600
Work Roll	upper 4 / lower 3			
Power Supply	Customer's request			
Air Supply	5 kg/cm <sup>2</sup>			
Uncoiler Expansion	Hydraulic			
Main Motor (kW)	Provided			
Uncoil Motor (HP)	2.0 HP + Inverter		3.0 HP + Inverter	
Feed Level (mm)	Customer request ±100			